

Plex 2/8/18 1:15 PM dart.lacelle.linda

DART AEROSPACE		Tel (613) 632-5200					
Job Sheet 171809 649.5112							
Part No: 649.5112		Job Qty: 2 ea					
Part Name: RH Wiper Deflector		Part Weight: 0 lbs					
Job Created: 2/8/18		Due Date: 2/14/18					
Type: SOLD		Description:					
Note: 649.5100 REV.C IPP REV.A NEW ISSUE 13-10-23 JLM VERIFIED BY:DD IPP REV:B 17.11.20 AS PER DWG REV.C DD VERR:RQ		Ship Via:					
Bill of Materials							
Job Routing							
No	Op	Qty	Start Date	Due Date	Setup Run Hrs	Workcenter / Supplier Lead Time	Sign-off
90	Start up Operation	2 Ea	2/13/18	0.00	0.00	Start Up Machining-1	18-02-10
100	Bandsaw	2 pcs	2/13/18	0.00	0.07	Bandsaw1	18-02-10
110	CNC Vertical Machining	2 pcs	2/14/18	0.00	13.99	HAA5 5 Axis	18-02-10
120	QC	2 pcs	2/14/18	0.00	0.00	QC2	18-02-10
130	QC	2 pcs	2/14/18	0.00	0.00	QC8 Machining-1	18-02-10
140	Outsource	2 pcs	2/14/18			ATG001-VC Outsource	18-02-10
150	Packaging	2 pcs	2/14/18	0.00	0.00	Packaging2	18-02-10
155	QC	2 pcs	2/14/18	0.00	0.00	QC5	18-02-10
180	Packaging	2 pcs	2/14/18	0.00	0.00	Packaging3-1	18-02-10
190	QC21-SA	2 Ea	2/14/18	0.00	0.00	QC21	18-02-10
Job BOM Component Name Quantity Operation Container M7075T6B4.500X05.000 7075-T6 Bar 4.5" X 5" 1.2500 ft (.625 ea) 90-Start up Operation Job Allocations Component Part Required Inventory Allocated M7075T6B4.500X05.000 1 2 0 Operation 90-Start up Operation							
Part Specifications Specifications could not be found.							

DART
AEROSPACE
S041082

Dart Aerospace Ltd.
1278 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



RH Wiper Deflector

PART NO: 649.5112
Original Serial #: S041082
Revision:
Operation: Start up Operation
Change No:

02/10/18
Job No: 171809

INSPECTION SHEET

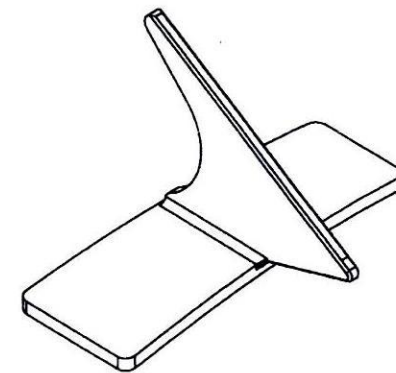
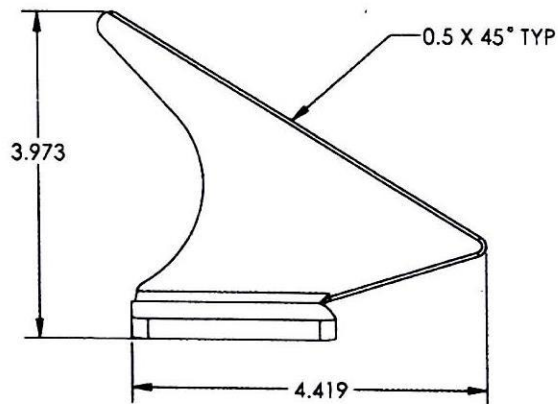
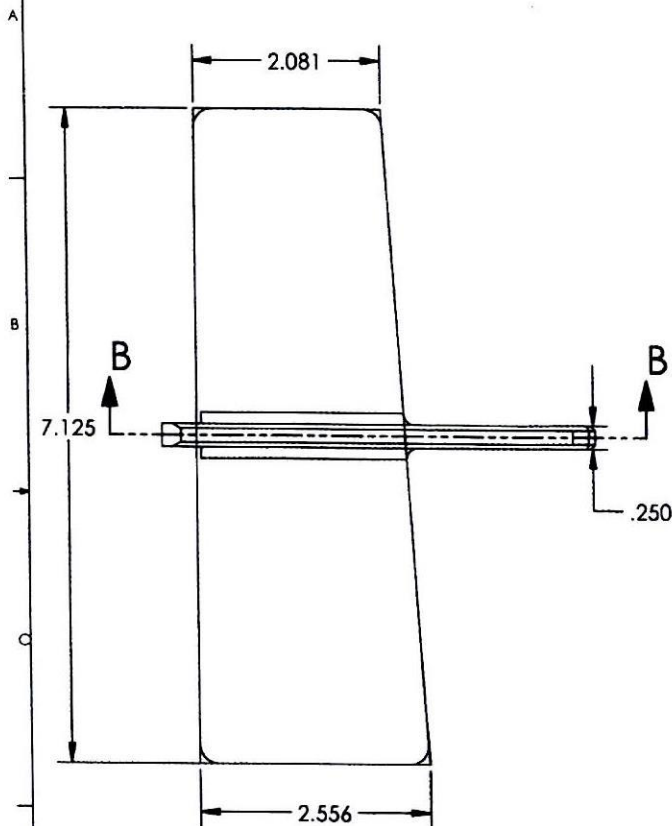
DAS

Engineering Approval:
(If necessary)

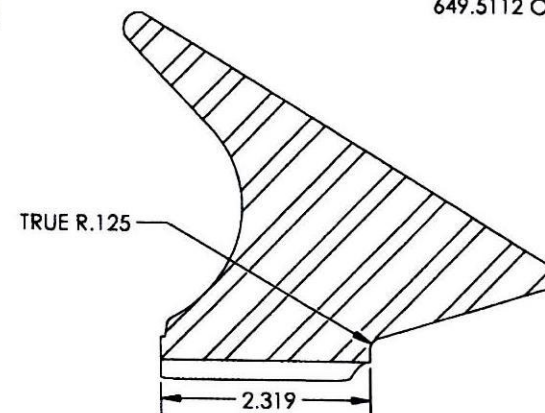
Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

1 2 3 4 5 6 7 8

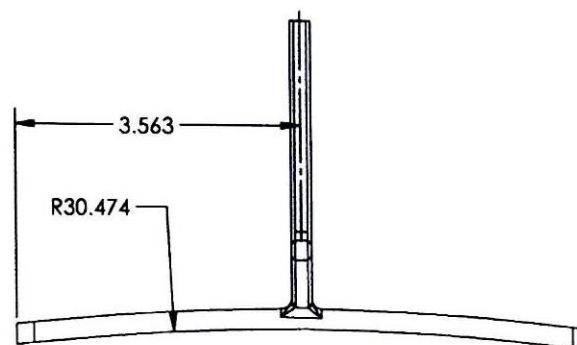
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.



649.5111 SHOWN
649.5112 OPPOSITE



SECTION B-B



ORIGINAL DATE 12-07-11 DRAWN BY A. OSMAN CHECKED BY P. BRAVO DRAWING APPROVAL P. BRAVO CONTRACT NO.	DART 3030 ENTERPRISE CT., SUITE A AEROSPACE VISTA, CA 92081 APICAL INDUSTRIES INC. (760) 724-5300 DBA DART AEROSPACE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 3 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± 3°	WIPER DEFLECTORS SEE CAGE CODE DWG. NO. REV. B 07M26 649.5100 C SCALE NONE SHEET 2 OF 2



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039040

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039040

PO Date: 2/14/18

Due Date: 2/21/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
FEB 22 2018

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171810	649.5111	LH Wiper Deflector Issue P/O to ATG : AS PER DWG 649.5100 1- Black Anodize as per 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	2/21/18	1 pcs	0 pcs	1 pcs	\$17.71/pcs	\$17.71
Line Item Note: RUSH!!										
	171811			Firmed	2/21/18	1 pcs	0 pcs	1 pcs	\$17.71/pcs	\$17.71
Sub Total:						2	0	2		\$35.42
2	171809	649.5112	RH Wiper Deflector Issue P/O to ATG : AS PER DWG 649.5100 1- Black Anodize 2- PRIME, SEE NOTE #2 Certification of Conformity is required	Firmed	2/21/18	2 pcs	0 pcs	2 pcs	\$17.71/pcs	\$35.42
Line Item Note: RUSH!!!										
3	170448	646.3012	Lower Guide Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3000	Firmed	2/21/18	10 pcs	0 pcs	10 pcs	\$21.31/pcs	\$213.10
4	170457	646.3312	Center Plate Issue P/O to ATG : Hard Anodize Color Black, Prime as per Dwg : 646.3300 Rev. N/C	Firmed	2/21/18	14 pcs	0 pcs	14 pcs	\$13.46/pcs	\$188.44

DAS
11
9-89

DAS
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9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914686

Date: 28-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

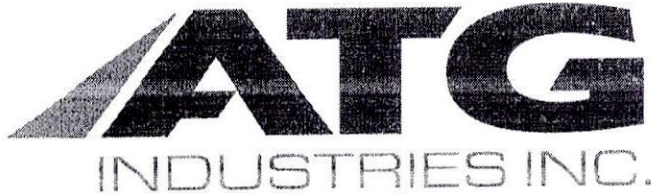
Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
2 ea	Part: 649.5111 LH Wiper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22542	Rev: C PO: PO039040	Line: 1
2 ea	Part: 649.5112 RH Wiper Deflector Job: 22543	Rev: C PO: PO039040	Line: 2
10 ea	Part: 646.3012 Lower Guide Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22544	Rev: NC PO: PO039040	Line: 3
14 ea	Part: 646.3312 Center Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22545	Rev: A PO: PO039040	Line: 4
8 ea	Part: 647.3917 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - .2 mils) per drawing. Job: 22546	Rev: C PO: PO039040	Line: 5
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914686

Date: 28-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

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Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
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2 ea	Part: 649.5112 RH Wiper Deflector Job: 22543		Rev: C PO: PO039040 Line: 2
10 ea	Part: 646.3012 Lower Guide Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22544		Rev: NC PO: PO039040 Line: 3
14 ea	Part: 646.3312 Center Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22545		Rev: A PO: PO039040 Line: 4
8 ea	Part: 647.3917 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - .2 mils) per drawing. Job: 22546		Rev: C PO: PO039040 Line: 5
Made in Canada.			